CIGARETTE SPECIFICATION.

STOCKTON STREET
MARLBORO LIGHTS KS REGULAR SP/& 6'S
BRAND CODE-0660 (STD)/& 0663

EFFECTIVE DATE: 09/24/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O				
DILUTION TARGET	:	23.0 +/-	5.0 %				

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-8 LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-000-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP (6S FTB: A0012 - 13.25%)
TROPICAL FILLER-PACK OV: A2000 - 12.00% MARLBORO TROPICAL AFTERCUT - SP (6S FTB: A2000 - 12.00%)

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/E751) 10-021-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-375 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2067683899

REASON FOR CHANGE : CIGARETTE SEAM ADHESIVE FULLER WB 3902-U
: (61-000-A) ADDED TO SPEC FOR USE WITH FRICTION
: BAR. NO OTHER CHANGES MADE. NO WEIGHT CHANGE.
: OK TO MIX FINISHED CIGARETTES.

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